

Instruction manual

【One】 Technical indicators

1. Power : The socket that supplies power to the machine must be grounded.
2. Display : 128*64 pixel LCD display, can display rich content.
3. Functional: With real-time weighing, overload alarm, weighing filling, pricing filling, timing filling, automatic trigger, Automatic peeling, automatic speed change, automatic counting, data storage, language selection and other functions.
4. Operating environment: Storage -10°C~+50°C, working 0°C~+40°C

【Two】 Screen display and key function

1. Screen display:

Manual : Indicates the current working mode, including automatic mode and manual mode
Filling : Indicates that the pump has started, the number behind it represents the speed levels
Weight : The real-time weight of the item on the scale
Set : The weight to be filled
Count : The number of bottles that have been filled
Speed : Indicates the current speed levels

2. Key function:

[CLEAR] : Peel and weigh to zero
[SET] : Modify the value of the filling amount
[MENU] : Displays the menu
[START] : Start/pause (big green button has the same function)
[A/M] : Enter "Automatic Mode"/" Manual Mode"
[0] : Clear the counter

【Three】 Speed control knob

1. This product with speed knob, speed 1-100 can be adjusted, the screen shows the speed level.
2. When rotating the knob, the speed level will be displayed and disappear after 3 seconds, It will also be displayed after starting filling.
3. Short press the knob, the flow rate level will be displayed, you can view the current flow rate level, no operation after 3 seconds exit.

【Four】 Usage method

1. How to modify the " Set " :
Press [SET], enter the value, press [SET].
2. How to use Manual mode:
Place a bottle, press [START] to start filling. Automatic stop when the weight reaches the set.
3. How to use "Automatic mode" : (Press [A/M] to enter automatic mode)
Press [A/M] first, then put a bottle on, after the bottle is placed, release the hand will automatically start the filling. The system will automatically peel and automatically start, reach the set amount automatically stop, take away the full bottle automatically return to zero.
Note: If it does not start after placing the bottle, remove the bottle at this time, click [CLEAR], and then put the bottle on.

【Five】 Menu options

1. Click [MENU], will enter the menu interface, then each key functions are as follows:
[CLEAR] : Return to previous level
[SET] : Confirm enter or switch function
[MENU] : ↓ Move cursor down
[START] : ↑ Move cursor up
2. The main menu has 4 items, which are: filling , Velocity, storage, and system.
3. Enter the " **Filling** ", its functions are as follows:
Trigger : The value that triggers automatic start; Generally set to slightly less than the empty bottle weight, you can directly enter the value.
Auto tare: Automatic peeling function before starting filling; Press [SET] to turn this feature on or off.
Delay time: The response time of automatic start in automatic mode; Values can be entered directly.
Backflow : The machine does not have this function.
4. Enter the " **Velocity** ", its functions are as follows:
Initial V : The initial speed after starting the filling, and the speed level of the speed adjustment knob is the same data.
Slower : When does the flow rate start to slow down? the default is to 90% of the set amount.
Slowest : How many grams before the end of filling becomes the Slowest V.
Slowest V: The end of the filling speed gear, generally adjusted to the minimum gear can flow.
5. Enter the " **Storage** ", its functions are as follows:
Can store M1,M2,M3,M4,M5,M6 six commonly used sets. In the standby state, directly press [1] to adjust the set quantity to the value of M1. The modification and usage methods of M2~M6 are the same as those of M1.
6. Enter the " **System** ", its functions are as follows:
Language: Press [SET] to switch between Chinese and English.
Function : Press [SET] to switch weighing, pricing, timing three functions.
Reset all : Press [SET] to restore factory Settings.
Filled : Statistics of how many times the machine has been used after the factory, this value cannot be cleared, cannot be modified, permanent accumulation.

【Six】 Other notes

1. Choose the appropriate quantitative filling machine according to your product.
2. Please check its accuracy before use. We will not be responsible for any loss caused by it.
3. This machine contains precision electronic scale, Do not exceed the range of use.
4. The height of the filling head can be adjusted to about 10mm from the bottle mouth. Too high a distance will affect the filling accuracy.
5. Please keep the machine level and stable when using to prevent large vibration or impact, otherwise it may cause damage.